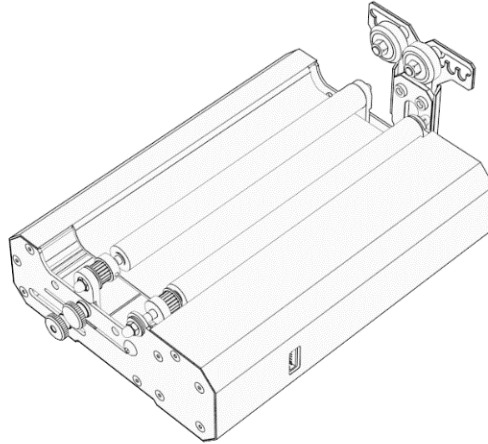


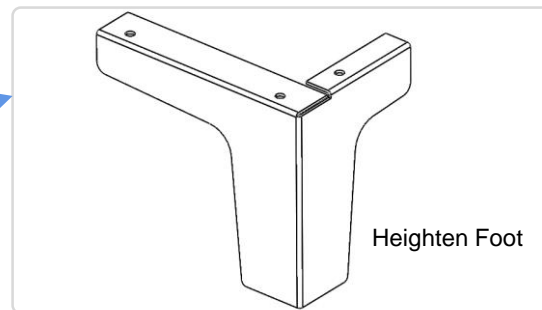
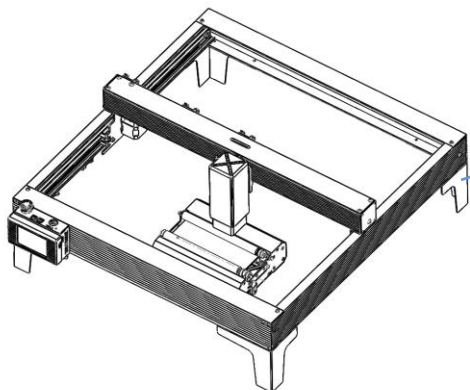
# ATEZR KR Rotary Instruction Manual



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## Step1 Change the foot bracket

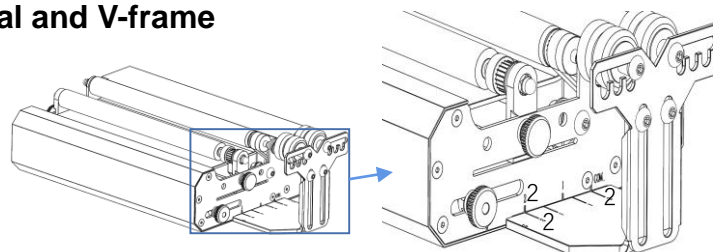
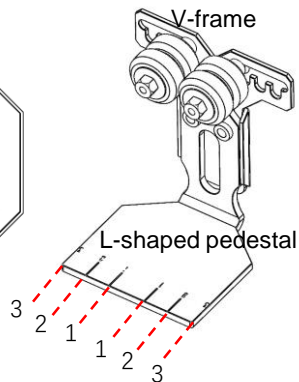
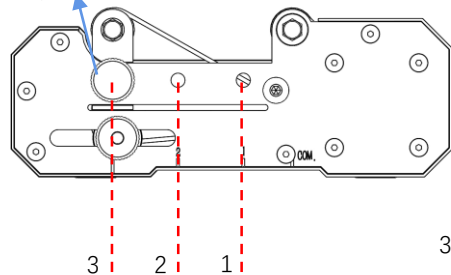


Heighten Foot

Replace the 4 foot brackets of the machine with 4 heightened feet.

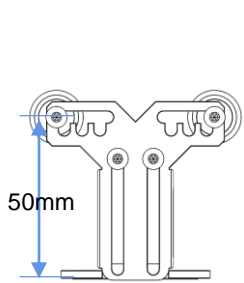
## Step 2 Adjust the gear lever and L-shaped pedestal and V-frame

Adjustment handle

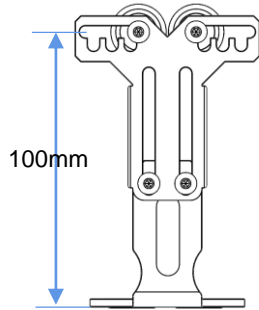


1. Use the adjustment handle to adjust the gear level (1,2,3) for different shapes and sizes of engraving objects.
2. Align the scale line of the L-shaped pedestal to the relevant gear COM. of the rotary. For instance, if you set level 2 of gear, you have to align the scale mark 2 of the L-shaped pedestal to the COM position.

### Step 3 Adjust the width and height of the stand

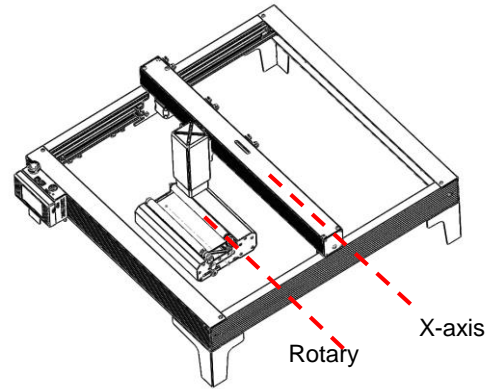


Shortest and Widest Position

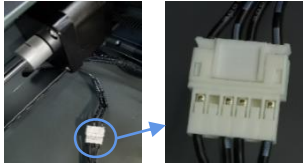


Highest and Narrowest Position

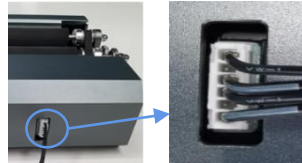
### Step 4 Keep the Rotary Parallel to X-axis



### Step 5 Connect to the engraver



Connect to Y-axis motor



Connect to the rotary

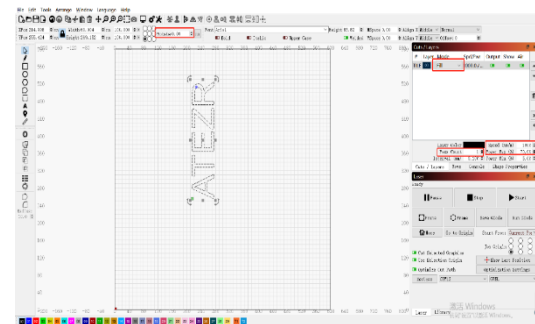


Apply to ATEZR engraver



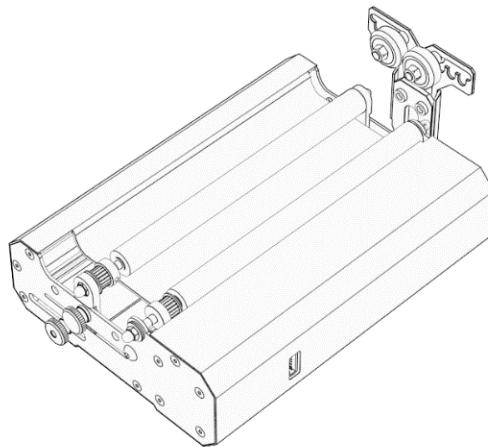
Apply to the engravers with different wire order of the Y-axis motor

### Step 6 Set the Parameter in LightBurn



Set the power, speed

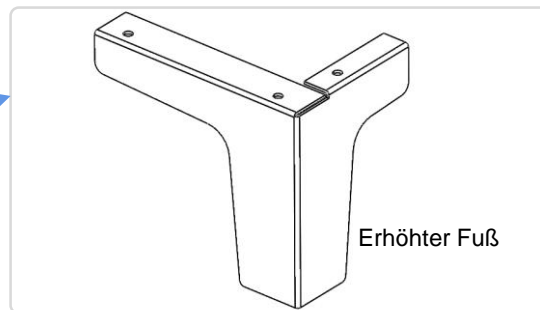
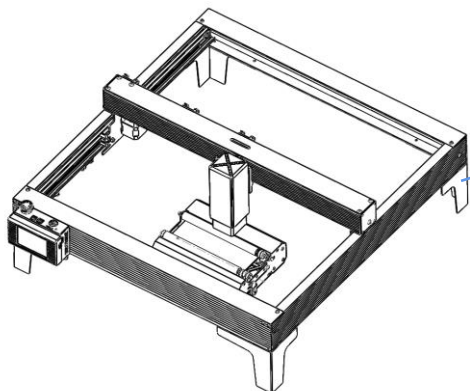
# Bedienungsanleitung für die Rotation ATEZR KR



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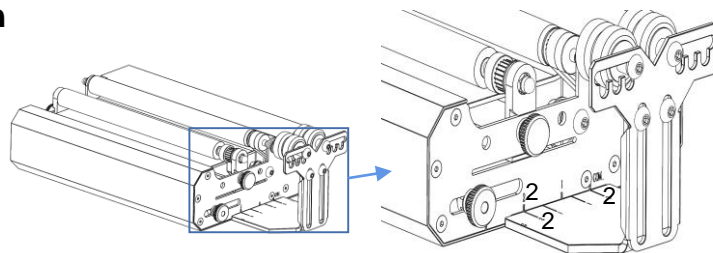
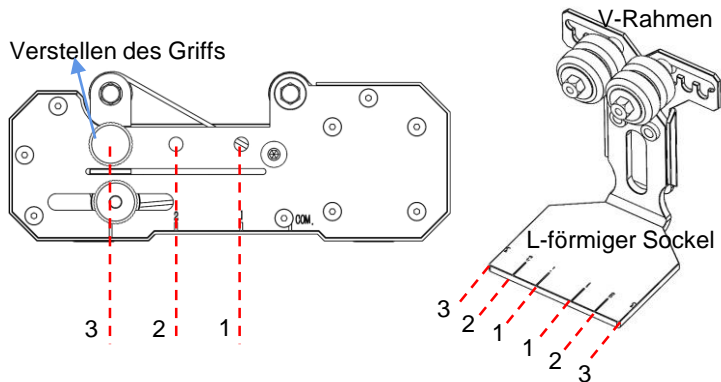
## Schritt 1 Wechseln Sie die Fußhalterung



Ersetzen Sie die 4 Fußhalterungen der Maschine durch 4 erhöhte Füße.

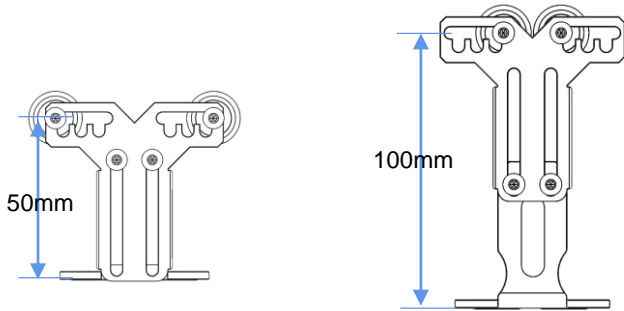
## Schritt 2 Einstellhebel und L-Basis und V-Rahmen

Verstellen des Griffs



1. Passen Sie die Gänge (1, 2, 3) an die verschiedenen Formen und Größen des geschnitzten Objekts mit dem Einstellgriff an.
2. Richten Sie die Skalenslinie des L-förmigen Sockels auf die zugehörige Zahnradbaugruppe aus. Vom Rotary Club. Wenn Sie zum Beispiel ein Zahnrad der Klasse 2 einstellen, müssen Sie die L-förmige Basis der Skalensmarke 2 auf die COM-Position ausrichten.

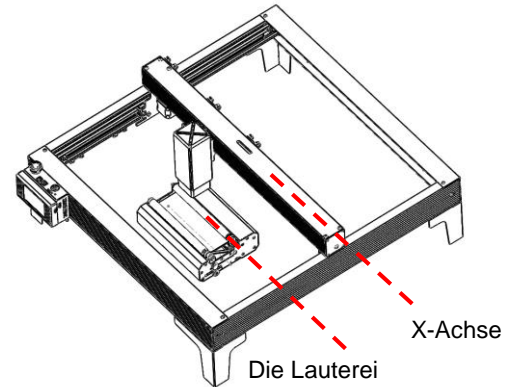
### Schritt 3 Die Breite und Höhe des Halters einstellen



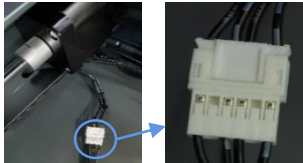
Kürzeste und breiteste Position

Höchste und engste Position

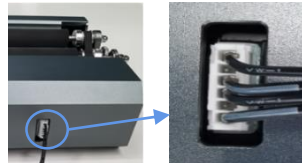
### Schritt 4 Halten Sie die Rotation parallel zur X-Achse



### Schritt 5 Verbinden Sie die Graviermaschine



Anschluss an den Y-axis Motor



Verbindung zur Drehung

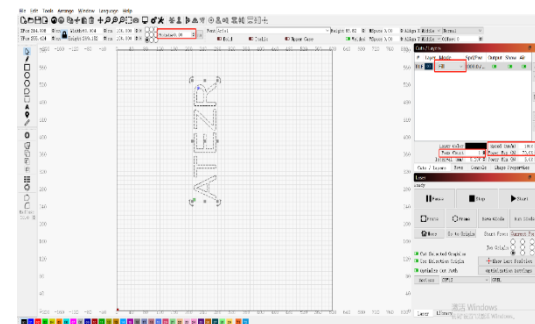


Passend für ATEZR Graviermaschinen



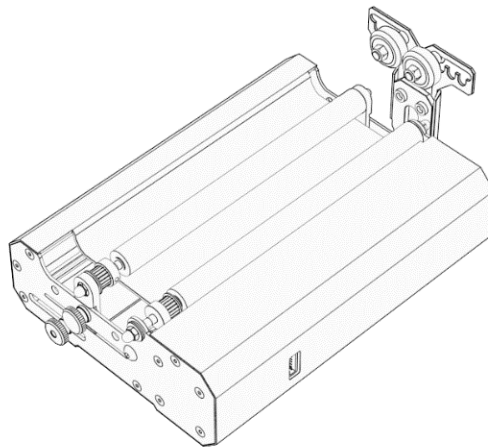
Geeignet für Graviermaschinen mit unterschiedlichen Drahtreihen für Y-Achsenmotoren

### Schritt 6 Setzen Sie die Parameter in LightBurn



Leistung, Geschwindigkeit einstellen

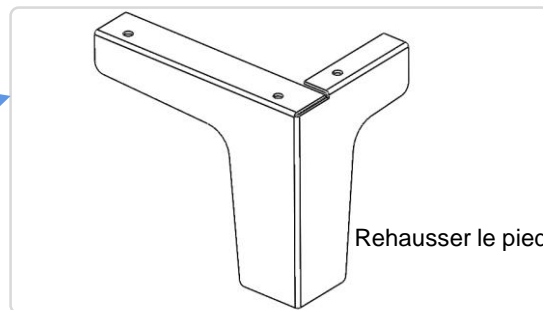
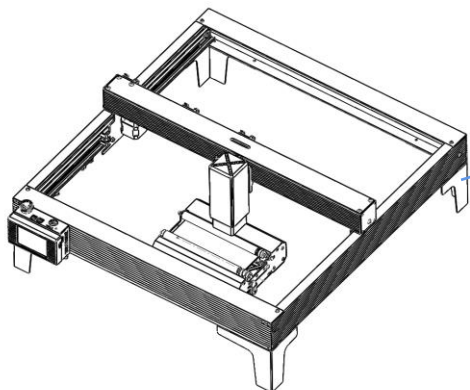
# ATEZR KR Manuel d'instructions pour la rotation



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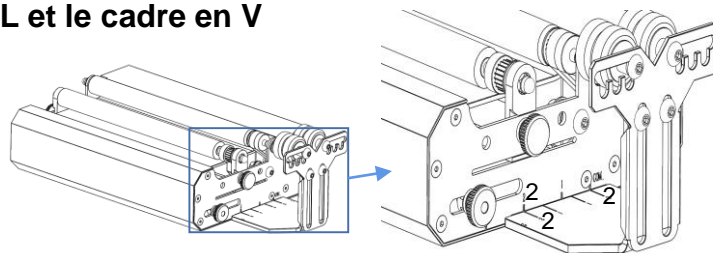
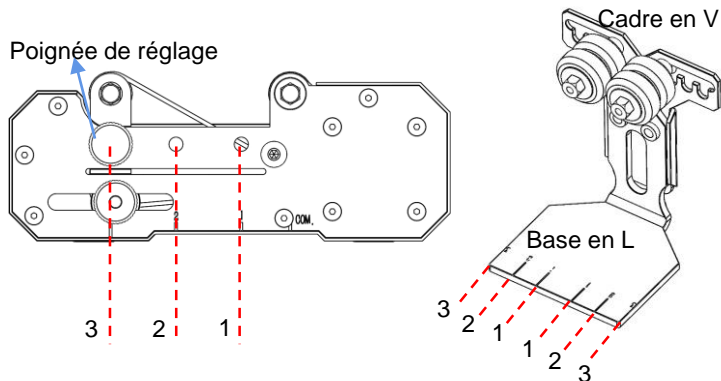


## Étape 1 Remplacer le support du pied



Remplacez les 4 supports de pied de la machine par 4 pieds plus.

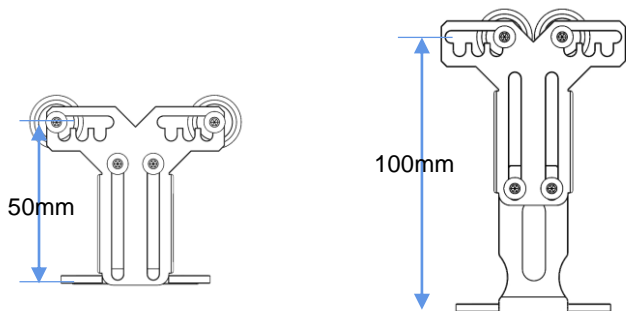
## Étape 2 Ajustez le levier de vitesses et la base en L et le cadre en V



1. Utilisez la poignée de réglage pour ajuster les engrenages (1, 2, 3) pour différentes formes et tailles de l'objet sculpté.
2. Aligner la ligne d'échelle de la base en L sur l'ensemble d'engrenage pertinent. Du Rotary Club. Par exemple, si vous réglez un engrenage de niveau 2, vous devez aligner la base en L de la marque d'échelle 2 à la position COM.



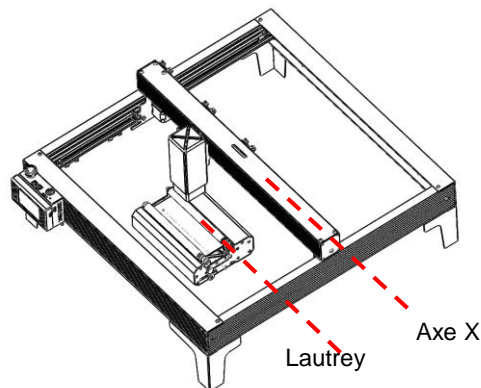
### Étape 3 Réglez la largeur et la hauteur du support



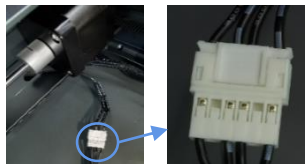
Position la plus courte et la plus large

Position la plus haute et la plus étroite

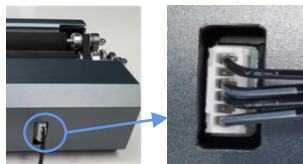
### Étape 4 Maintenir la rotation parallèle à l'axe X



### Étape 5 Connectez la machine de gravure



Connexion au moteur Yaxis



Connecté à la rotation

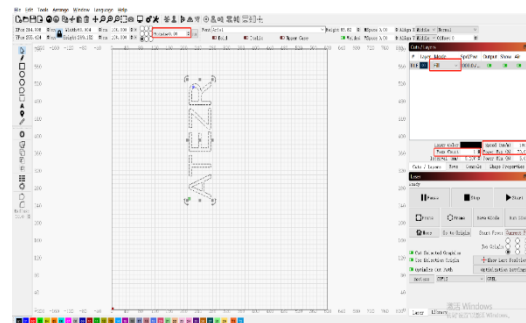


Convient pour les machines de gravure ATEZR



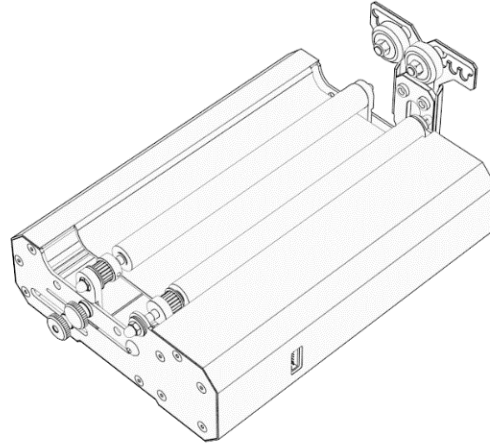
Machine de gravure adaptée aux différentes séquences de fil du moteur de l'axe Y

### Étape 6 Définir les paramètres dans LightBurn



Réglage de la puissance, de la vitesse

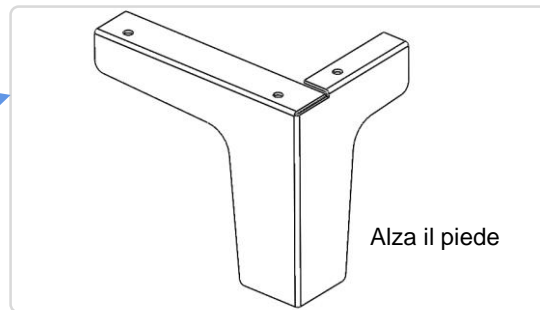
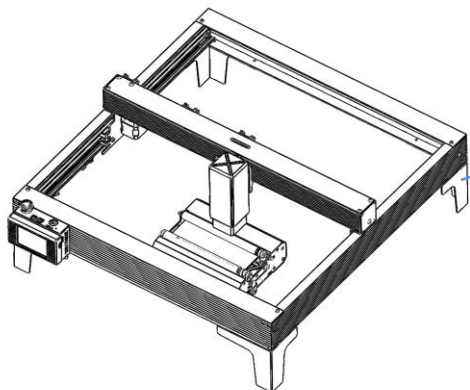
# Istruzioni rotanti ATEZR KR



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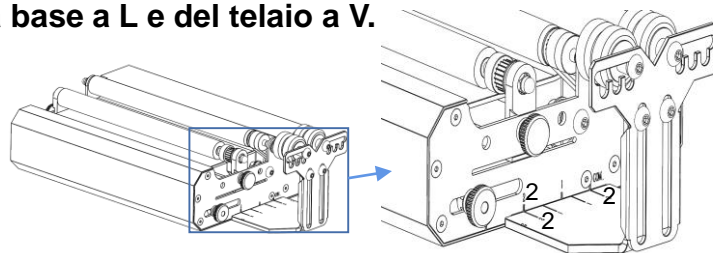
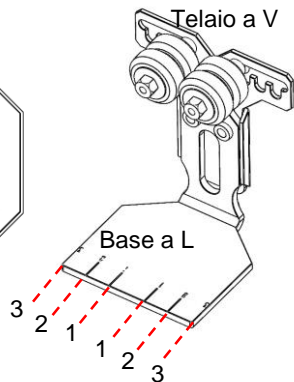
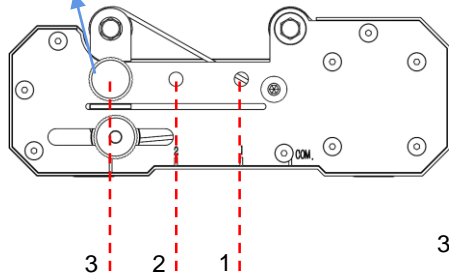
## Passo 1 Stand di ricambio per piedini



Sostituire i 4 piedini della macchina con 4 piedini alti.

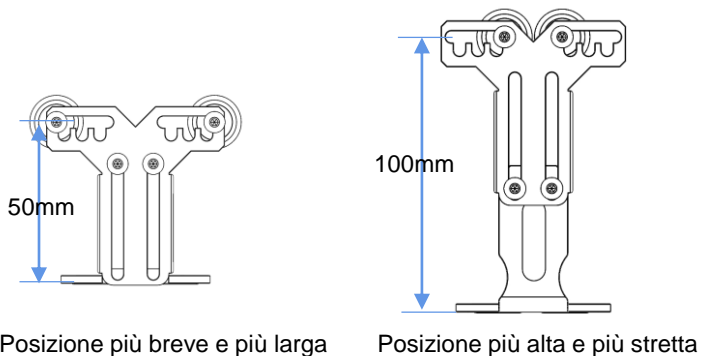
## Passo 2 Regolazione della leva del cambio e della base a L e del telaio a V.

Regolazione della maniglia

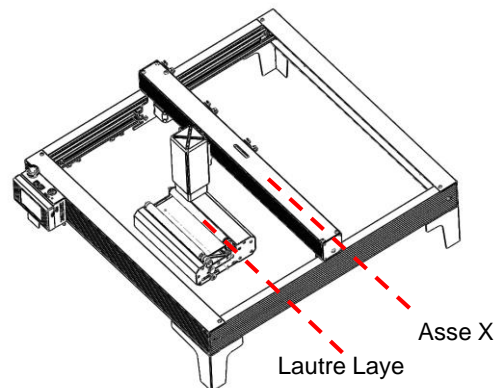


1. Utilizzare la maniglia di regolazione per regolare le diverse forme e dimensioni dell'oggetto inciso (1, 2, 3).
2. Allineare la linea di graduazione della base a L al relativo gruppo ingranaggi. Rotary Club. Ad esempio, se si imposta una ruota di classe 2, è necessario allineare la base a L della scala 2 alla posizione COM.

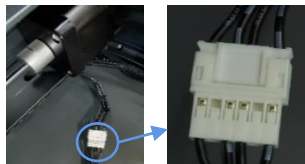
### Passo 3 Regolare la larghezza e l'altezza del supporto



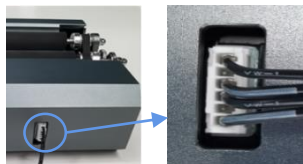
### Passo 4 Mantenere la rotazione parallela all'asse X



### Passo 5 Collegare la macchina per incidere



Collegamento al motore Y-axis



Connetti alla rotazione



Cable 1

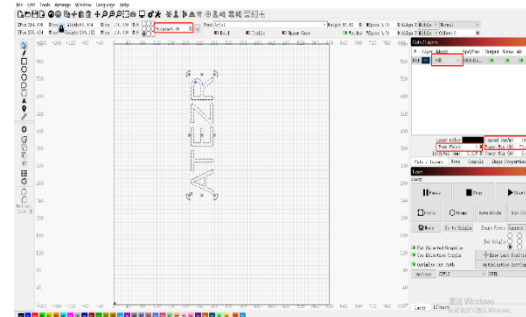
Per macchine per incisione ATEZR



Cable 2

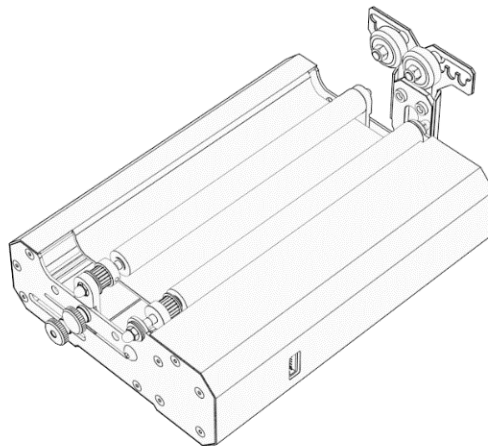
Macchina per incisione adatta a diverse sequenze di fili del motore dell'albero Y.

### Passo 6 Impostare i parametri in LightBurn



Imposta potenza, velocità

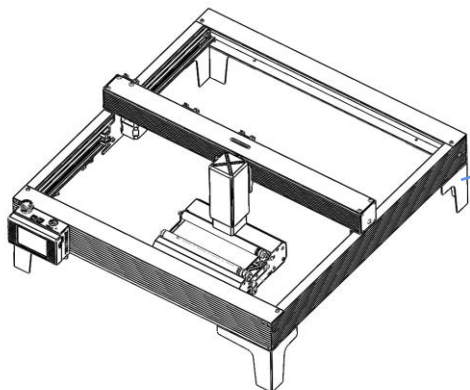
# Manual de instrucciones de rotación ATEZR KR



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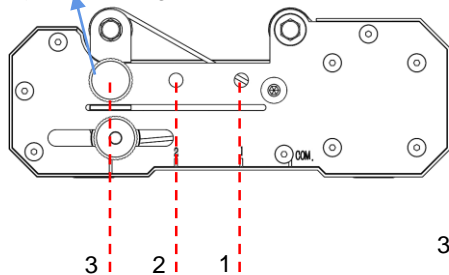
## Paso 1 Reemplaza el soporte del pie



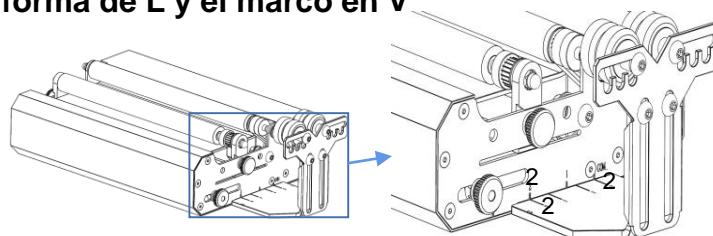
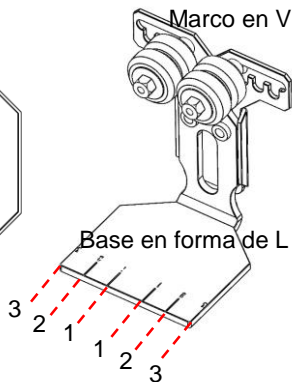
Reemplace los 4 soportes de la máquina con 4 pies altos.

## Paso 2 Ajuste la palanca de cambios y la base en forma de L y el marco en V

Ajuste el mango

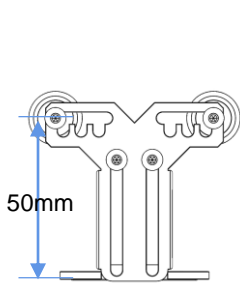


Marco en V

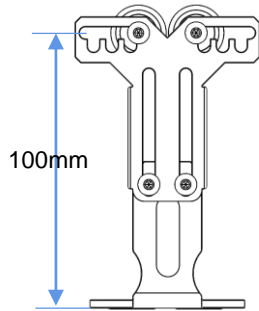


1. Use el mango de ajuste para ajustar las diferentes formas y tamaños del objeto grabado (1, 2, 3).
2. Alinee la escala de la base en forma de L con el conjunto de engranajes correspondiente. Rotary Club. Por ejemplo, si configura un engranaje de nivel 2, debe alinear la base en forma de L de la marca de escala 2 con la posición COM.

### Paso 3 Ajuste el ancho y la altura del soporte

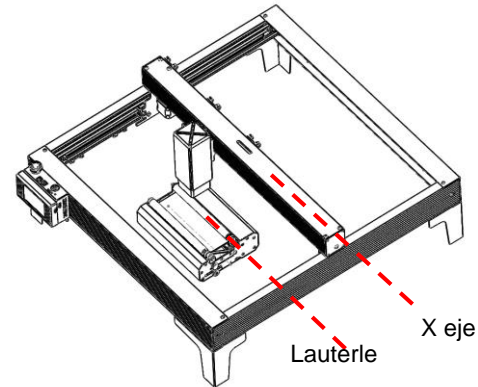


La posición más corta y más ancha

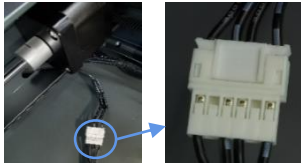


Posición más alta y más estrecha

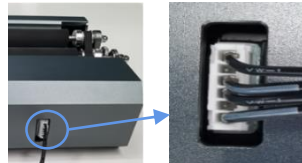
### Paso 4 Mantenga la rotación paralela al eje X



### Paso 5 Conecte la máquina de grabado



Conéctese al motor Yaxis



Conéctate a la rotación

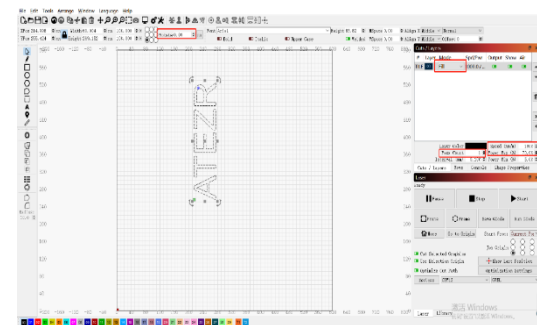


Para la máquina de grabado ATEZR



Para diferentes máquinas de grabado de secuencia de alambre de motor de eje Y

### Paso 6 Establezca los parámetros en LightBurn



Establecer potencia, velocidad



**Customer Service:**

Official Website: <http://atezr.com>

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Phone: 1 (800) 965-9612

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Email: <a href="mailto:ec-connection@web.de">ec-connection@web.de</a>	
Telefon: +49 471 39156605	

